



# STOPAQ® CZ-Tape Installation Instruction

## Pipe preparation:

The pipe must be clean, dry and free of grease, as per DVGW worksheet GW 15.



CZ tape must be wrapped on only once with a 10 mm overlap.

**No primer should be used.**

Wrap CZ tape on to the pipe under slight tension.



The last winding must be applied at right angles and overlap itself. The minimum overlap to the existing mill-coating is 50 mm.



Carry out the holiday-detection test before wrapping the outer tape.



# Corrosion protection tape / outer wrap

## Installation Instruction

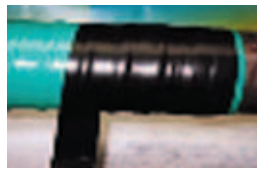


### Outer wrap:

Apply the first winding at right angles, taking care to ensure that at least 3 mm of the CZ tape remains exposed.



Apply the other windings with a 50% overlap. Wrap on outer wrap Mono Top 40 or Alu Top 30 (for subsurface and above-ground installations respectively) under slight tension.



Apply the last winding at right angles again, leaving 3 mm of the CZ tape exposed.

